











CONTENTS

- Research team
 - Aim of the group
 - Skills and equipment
 - Research lines







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TEAM AND AIM OF THE GROUP









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Karen Gutiérrez Silva
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Félix Montero Rocca
Gorka Marco Velasco
Alejandro Pérez Subiela
Rubén HervásMartínez





AIM OF THE GROUP

SUSTAINABILITY

TECHNOLOG

VALORISATION



- GREEN SOLLENIS MEMBRANES **Decarbonisation** MATERIALS

UPSCALE

- Focus on TRL
- 3-5 Experimental set-ups for
- validation
 - Mechanical, thermal, chemical and biological valorization
 - Polymer and natural waste (agri-food and forestry)

Environmental impact

Mild conditions

- Security and health
- Reduction of energy
- From cradle to cradle

BHOECONOMY

- Replacement of petroleum-based
 - polymers by biobased counterparts Lignocellulosic biorefinery processes for the

recovery of

biomolecules



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 $\left\{ \text{ SKILLS AND EQUIPMENT } \right\}_{n}$





- Preparation and functionalization of polymer membranes, at bulk and surface level.
- Design and synthesis of neoteric solvents (ionic liquids, deep eutectic solvents)
- Degradation and stability of polymers subjected to normalized and accelerated operational conditions
- Characterisation of material properties (DSC, mech test, SEM, WCA, FTIR, ...)
- Characterisation of processes (UV-VIS, GC,...)

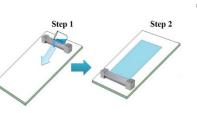


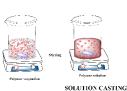
SKILLS AND EQUIPMENT -



PREPARATION OF POLYMER-BASED MATERIALS, NANOCOMPOSITES AND COMPOSITES

- Preparation of mixtures and formulations
- Solve casting
- Wet-spinning
- **Dry-spinning**
- Electrospinning
- Spray drying
- Preparation of nanocelluloses and
- nanocellulose-based composites
- **Encapsulation of additives**
- Barrier Coatings and films



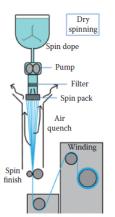


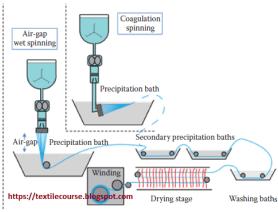














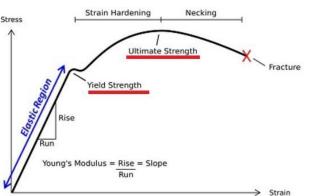
Materials | SKILLS AND EQUIPMENT |

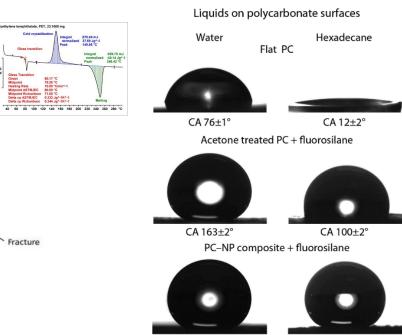


CA 154±2°

FUNCTIONALISATION OF POLYMER MEMBRANES

- Hydrophilicity / Hydrophobicity
- Thermal endurance
- Mechanical improvement
- Biodegradability
- Antibacterial performance





CA 165±2°

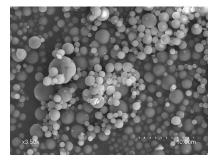




APPLICATIONS OF SPRAY DRYING TECHNIQUE

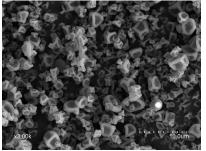
- Obtain particles of materials at nano and micro-size.
- Encapsulation of biomolecules, enzymes, pigments, drugs.





Chitosan: Silica







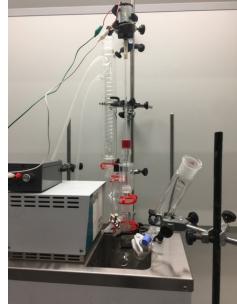


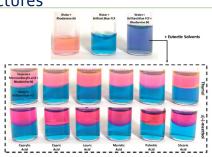
PREPARATION OF NEOTERIC SOLVENTS

- Synthesis of Ionic Liquids
- Synthesis Deep Eutectic Solvents
- Applications as green extractants
- Applications as Catalysts
- Applications as media for

electrodeposition of nanostructures





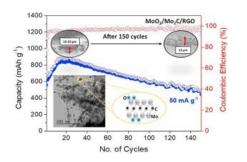






USE OF SUPERCRITICAL FLUIDS AS EXTRACTION OR REACTION MEDIA

- Extraction of products of interest from natural matrices.
- Reaction at supercritical conditions in CO₂ media.













SKILLS AND EQUIPMENT -



VALIDATION OF STABILITY AND DEGRADATION OF POLYMERS

- Corona degradation
- Plasma degradation
- **UV-degradation**
- Chemical degradation
- Hydrolytic degradation
- Hydrothermal degradation
- Physiological degradation
- Biological degradation







SKILLS AND EQUIPMENT



CHARACTERISATION OF PROPERTIES OF MATERIALS

- Structural and morphological properties
 - Microscopy (SEM, TEM, AFM)
 - Spectroscopy (NMR, MS, FTIR, XRD)
- Thermal properties
 - DSC, TGA
- **Mechanical properties**
 - Universal testing machine
- **Functional properties**
 - Contact angle
 - Porosity
 - Film-forming capability
 - Water diffusivity, solubility





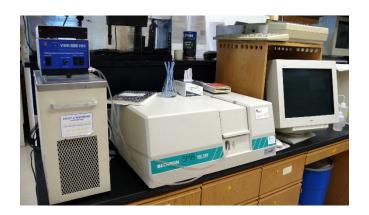


[Mats Materials Skills and Equipment] - Skills and Equipment



CHARACTERISATION OF PROCESSES

- **UV-Absorption**
- Gas Chromatography
- **Titration**
- Conductometry









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{ RESEARCH LINES }







Membrane technologies

- Design and validation of polymer materials and composites for technology of membranes
- Membrane technologies for decarbonization of liquid streams and atmospheric emissions
- Development of polymeric and composite and materials with advanced properties for packaging applications

Waste valorisation

- Valorization of plastic waste by means of mechanical, chemical, thermal and biological processes
- Establishment of biorefinery processes for lignocellulosic biomass fractionization into valuable biomolecules

Enabling technologies

- Synthesis and applications of ionic liquids and deep eutectic solvents
- Use of supercritical CO2 in different applications: as extracting or reaction media
- Modelling and simulation of property transport in polymeric membranes







Design and validation of polymer materials and composites for technology of membranes

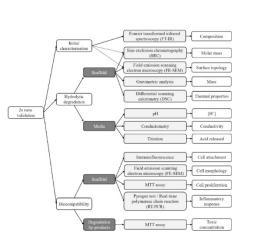
Research leader: José Badia

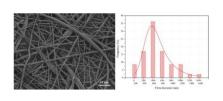
Description: Design, preparation and validation of flatshaped and hollow-fibre polymer and polymer nano/micro composites, along with bulk or surface functionalisation for their use as membranes. Applications: decarbonisation of liquid efluents in wastewater plants, packaging, biomedical scaffolds or electrolytes for low-T fuel cells, among other sectors.

Previous projects/results:

Project: Recovery of methane from anaerobic efluents by means of advanced functionalized membranes (RECH₄, ongoing)

Paper: Crosslinked Sulfonated Poly (vinyl alcohol)/Graphene Oxide Electrospun Nanofibers as Polyelectrolytes











Membrane technology for decarbonization of liquid streams

Research leader: Vicente Martínez Soria

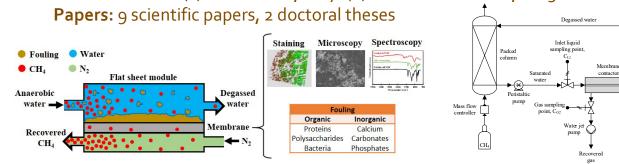
Description: Evaluation and optimization of the operating conditions and membrane properties in the recovery of dissolved methane in aqueous effluents from industrial treatment bioreactors or WWTPs.

Applications: water decontamination, energy recovery, recovery of industrial effluents and WWTP.

Previous projects/results:

Project: RECH4 - Recovery of methane dissolved in effluents from anaerobic reactors using advanced functionalized membrane technology (GV/2019/149).

Doctoral thesis: (1) M. Henares, 2017. (2) R. Jiménez-Robles, 2023









Membrane technology for decarbonization of atmospheric emissions

Research leader: Marta Izquierdo Sanchis

Description: Evaluation and optimization of operating conditions and membrane properties in the operation of carbon dioxide separation from emissions to the atmosphere, especially for biogas upgrading.

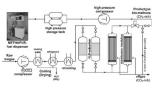


Applications: biogas upgrading from industrial bioreactors and WWTPs.



Previous projects/results:

Project: Research of membrane contactors for the recovery of dissolved methane and biogas upgrading from WWTPs. (MemPro)





-{ RESEARCH LINES }_n



Development of polymeric and composite materials with advanced properties for packaging applications

Research leader: Josep Pasqual Cerisuelo

Description: Development and characterization of new polymeric and composite materials with advanced properties: active, intelligent, biodegradable, recyclable, edible, nanocomposites and biocomposites. Applications: preservation systems for food and drug products.

Previous projects/results:

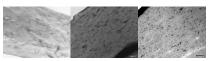
Project: Etiquetas inteligentes con nanopartículas para la detección del deterioro de los alimentos envasados.

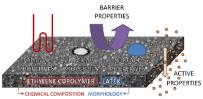
Project: Envasado antimicrobiano de alimentos basado en polímeros dinámicos cuya acción se activa por un estímulo externo.

Paper: Antimicrobial-releasing films and coatings for food packaging based on carvacrol and ethylene copolymers.











- RESEARCH LINES



Valorisation of plastic waste by means of mechanical, chemical,

thermal and biological processes

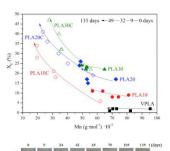
Research leader: José Badia / Óscar Gil

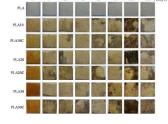
Description: Experimental simulation and monitoring of properties of plastic waste subjected to mechanical, chemical, thermal and biological valorisations, and their combinations thereof. Evaluation of eco-design alternatives and impact on aqueous, air and soil media.

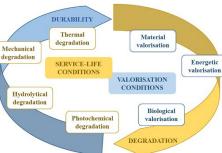
Previous projects/results:

Project: Strategies and analytical procedures for a sustainable plastic waste management. An application to poly (ethylene terephthalate) and polylactide in the packaging sector.

Paper: Mechanical recycling of polylactide, upgrading trends and combination of valorization techniques **Paper:** Long-term properties and end-of-life of polymers from renewable resources













Establishment of biorefinery processes for lignocellulosic biomass fractionization into valuable biomolecules

Research leader: Rosana Moriana

Description: Design industrially scalable methods involving resource-efficient and low environmental impact technological approaches to deconstruct biomass allowing its integral fractionization in valuable macromolecules or molecular compounds.



Applications: Valorization of forest residues, agri-food wastes and industrial lignocellulosic side-streams.

Previous results/paper:

RDT line: Cascade extraction of proteins and feruloylated arabinoxylans from wheat bran / Rapseed straw biorefinery

RDT line: Solvent fractionation of softwood and hardwood kraft lignins for more efficient uses: compositional, structural, thermal, antioxidant and sorption properties **RDT line:** Pine cone biorefinery: integral valorization of residual biomass into lignocellulose

nanofibrils (lcnf) reinforced composites for packaging



-{ RESEARCH LINES }



Design biological structures with targeted properties from residual biomass for food applications (packaging and food ingredients)

Research leader: Rosana Moriana

Description: Process and design competitive materials/products by understanding how structural & physicochemical properties of plant compounds link to their supramolecular assemblies and material properties



Applications: Edible films/gels, gas barrier coatings and films, 3D fiber-based moulded products, texturised food, functionalized ingredients / Personalized 3D printed food

Previous results/paper:

RDT line: Biopolymeric films based on faba bean protein and pine cone lignin for packaging applications

RDT line: Synergetic behaviour of CNF and LCNF in films for food packaging applications **RDT line:** Bioinspired composites from cross-linked galactoglucomannan and microfibrillated cellulose: thermal, mechanical and oxygen barrier properties

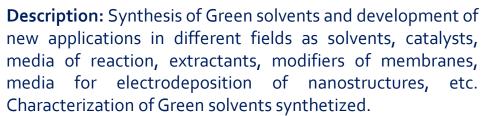


-{ RESEARCH LINES }_n



Synthesis and applications of ionic liquids and deep eutectic solvents for reaction media

Research leader: Amparo Cháfer

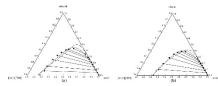


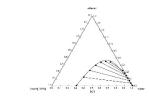


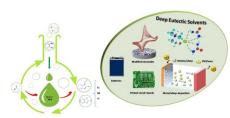
Project: Improved production of bio-buthanol from lignocellulosic waste: advanced process alternatives

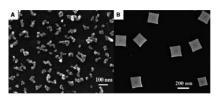
Paper: Study of liquid–liquid extraction of ethanol + water azeotropic mixtures using two imidazolium-based ionic liquids

Model of Utility: Quantitative analysis of mixtures of ionic liquids/DES and volatile compounds















Use of Supercritical CO₂ in different applications: as extracting or reaction media

Research leader: Amparo Cháfer

Description: Determination of phase equilibria in supercritical conditions of standards of interest in CO₂ or CO₂ + polar modifiers. Study of kinetics of extraction from natural matrix of different interesting materials as polyphenols, terpenes, anthocyanins, etc. Direct incorporation into matrix of interest as polymers.

Use of CO₂ in supercritical conditions as reaction media in the synthesis of nanomaterials or polymers.

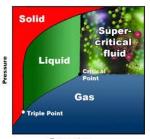
Previous projects/results:

Project: Modelling and optimization of supercritical extraction from dehydratated vegetables at laboratory and pilot scale.

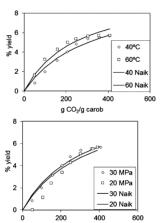
Paper: Study of kinetics of the d-pinithol extraction from carob

pods using supercritical CO₂

National Patent: Extraction and purification process of dpinithol or rich extract on it.



Temperature



g CO2/g carob







Modelling and simulation of property transport in polymeric membranes

Research leader: Josep Pasqual Cerisuelo

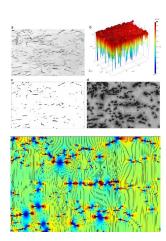
Description: Development of FEM models for the study and simulation of mass and heat transport through multilayer polymeric structures under variable operating conditions. Applications: preservation systems for food and drug products, and asymmetric, composite or hybrid membranes for compound separation in liquid effluents.

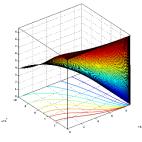
Previous projects/results:

Paper: Describing and modeling the release of an antimicrobial agent from an active PP / EVOH / PP package for salmon.

Paper: Diffusion modeling in polymer–clay nanocomposites for food packaging applications through finite element analysis of TEM images.

Paper: Modelling the evolution of O₂ and CO₂ concentrations in MAP of a fresh product: Application to tomato.







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