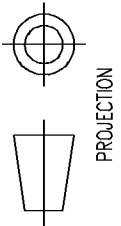
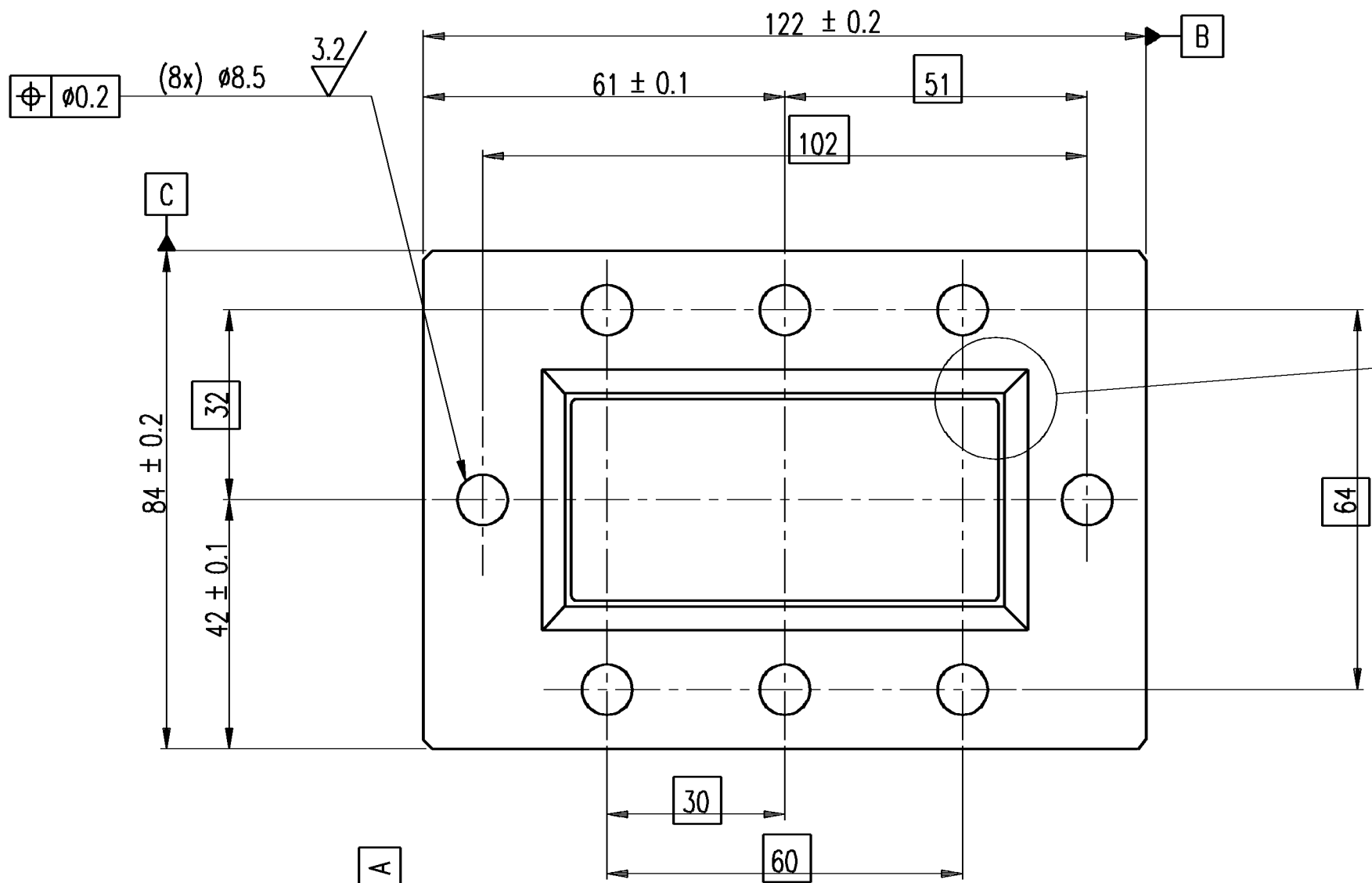


DIMENSION	<= 6	> 6	> 30	> 70	> 315	> 1000	> 2000
USINAGE / MACHINING	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2
MECANO. SOUDURE / WELDED STRUCTURE	± 0.5	± 1	± 2	± 3	± 5	± 7	± 10
GENERAL TOLERANCES	GENERAL	GENERAL	GENERAL	GENERAL	GENERAL	GENERAL	GENERAL

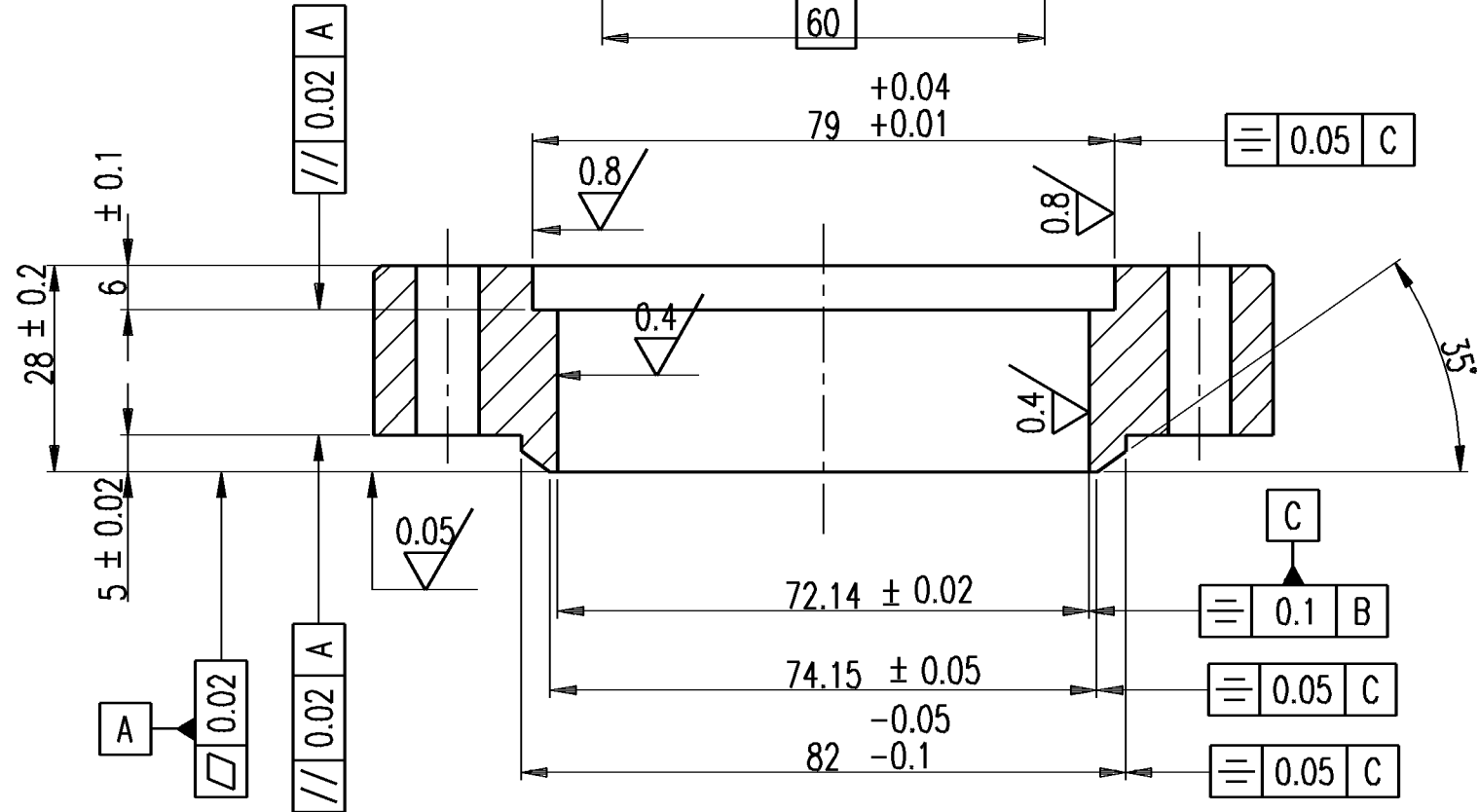
DESIGN, RUGOSITE, TOLERANCES
SELON NORMES ISO
DRAWING, RUGOSITY, TOLERANCES
ACCORDING TO ISO STANDARDS



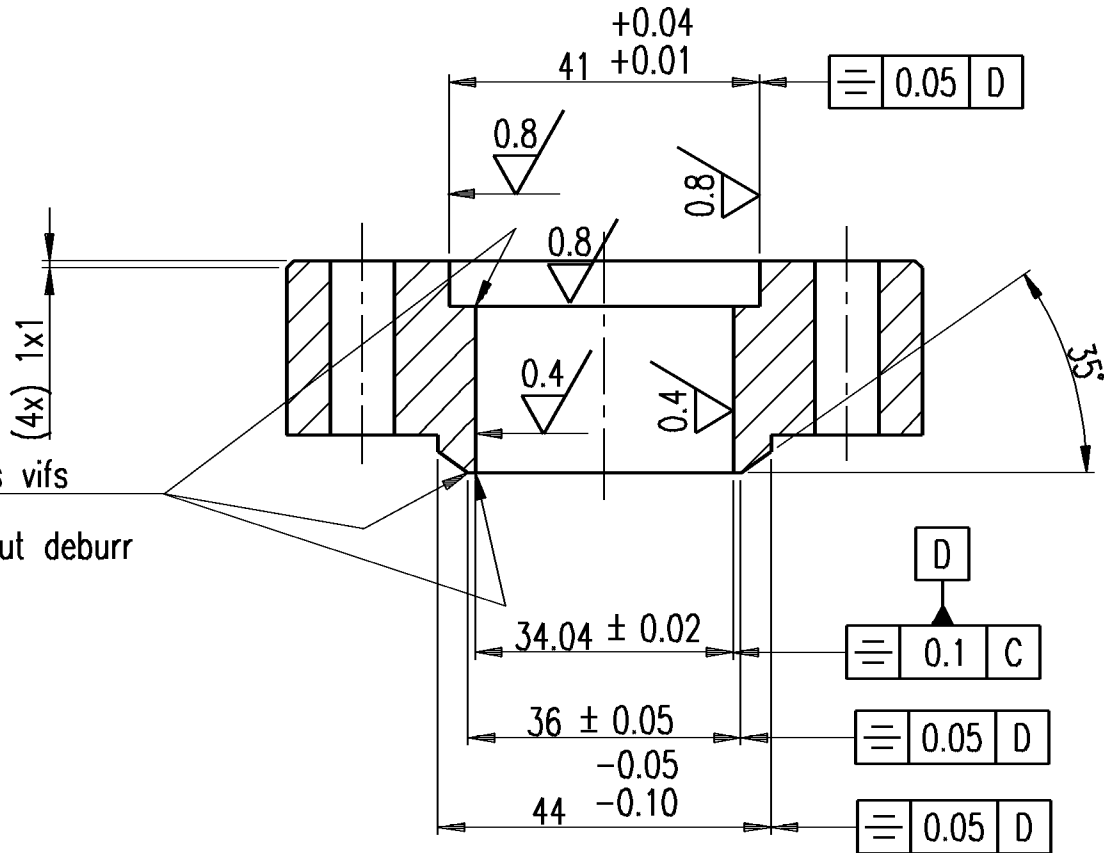
	ORGANISATION EUROPEENNE POUR LA RECHERCHE NUCLEAIRE EUROPEAN ORGANIZATION FOR NUCLEAR RESEARCH GENEVE
Ce dessin ne peut être utilisé à des fins commerciales sans autorisation écrite	
IND.	DATE
NOM/NAME	ZONE
MODIFICATION	



Ech. 5:1
Scale



Tout autour angles vifs
sans bavures
Sharp edges without deburr
all around



NOTA: Traitement
Après usinage
Nickelage 3 µm
Cuivrage 8 à 10 µm

NOTE: Treatment
After machining
Nickel plated 3 µm
Copper plate 8 to 10 µm

MARQUAGE:
Lettre pour lot
Chiffre pour position dans le lot
exemple "A1"
(hauteur de chiffre 3 mm)

TO ENGRAVE
Letter for lot
Number for position into the lot
example "A1"
(Number height 3 mm)

*CTFARFNE0016
*CTFARFNE0012
*CTFARFNE0010
*CTFARFNE0005

Masse ≈ 1,3 Kg
Mass

1.6 / [0.05 / 0.4 / 0.8 / 3.2 /]

Ebavurer, Chanfreiner ou
Arrondir 0,1 maxi
Deburr, Chamfer or
round of edges 0,1 maxi

QUANT.	Sheet 30x90x130 Toile 30x90x130	Type 316 L+N	CERN Specification 13.30.01 #2	44.59.32
	DESCRIPTION	POS	MAT.	630.6
ENS/ASS		OBSERVATIONS		
S.ENS/S.ASS		CTFARFNE0001*		
STRAIGHT WAVE GUIDE FLANGE GUIDE D'ONDE DROIT BRIDE		ECHELLE SCALE 1:1 5:1		
		DES/DRA. ACROTECNA 2000-05-05 CONTROLLED J ROUX 2000-07-11 RELEASED J ROUX 2000-07-11 APPROVED E JENSEN 2001-05-15 CTF\ARFNEO\ARFNE003 REPLACE/REPLACES		
RELEASED BY PROJECT LEADER OFFICE		FOR EXECUTION		IND.
C.T.F.A.R.F.N.E.0003.2				